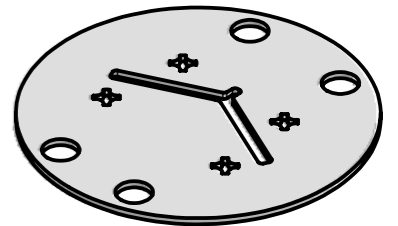
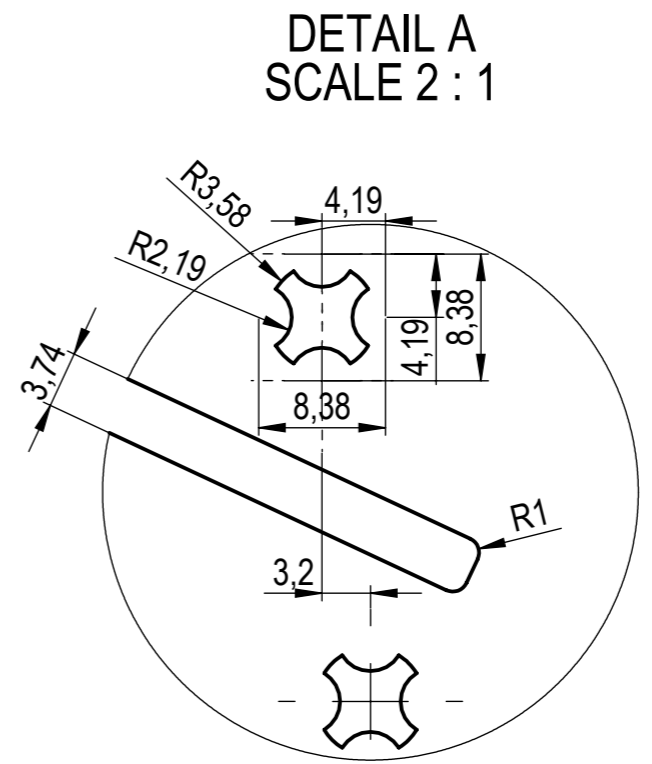
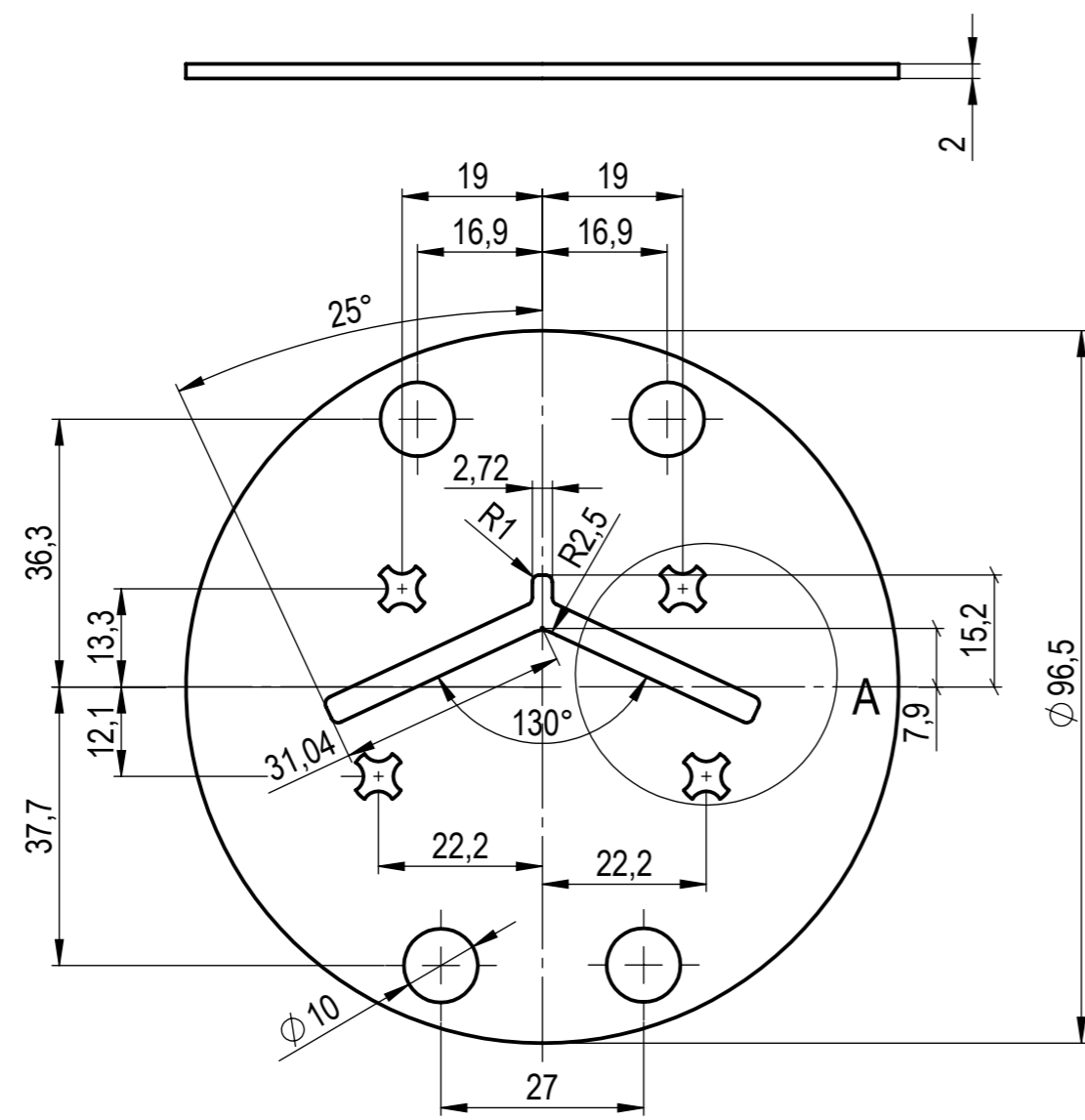
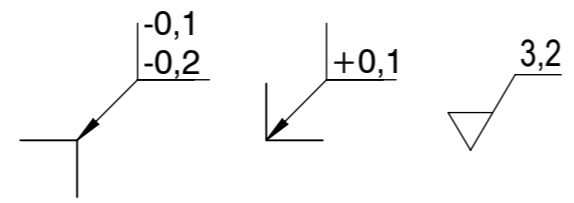


A	SURFACE ROUGHNESS ACCORDING TO ISO 1302										SYMBOL	PROCESS	ANY PRODUCTION METHOD BY MACHINING WITHOUT REMOVAL OF MATL		
	GRADE	N10	N9	N8	N7	N6	N5	N4	N3	N3					
	Ra max (µm)	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.1					
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
B	GENERAL TOLERANCES FOR WELDING ACCORDING TO ISO 13920-AE										ANGLES	ALSO ACCORDING TO ISO 13920-A			
	LINEAR DIMENSION (WELDED)	ABOVE 0	0	30	120	400	1000	2000	4000	8000					
		UP TO	30	120	400	1000	2000	4000	8000	12000	±6				
		TOL.	±1	±1	±2	±3	±4	±5	±6						
C	UNMENTIONED TOLERANCES ACCORDING TO ISO 2768-mK										ANGLES	X ≤ 10° ±1°	10 < X ≤ 50° ±30'	50 < X ≤ 120° ±20'	120 < X ≤ 400° ±10'
	LINEAR DIMENSION (MACHINED)	ABOVE 0	0	6	30	120	400	1000	2000	4000					
		UP TO	6	30	120	400	1000	2000	4000	±2					
		TOL.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2						



Alle Innenkonturen 0/+0,05
 Alle Außenkonturen 0/-0,05



		SA (WBG-Air)		Workpiece handl.	
DO NOT DISCLOSE, REPRODUCE OR USE THIS DOCUMENT FOR MANUFACTURE WITHOUT WRITTEN CONSENT OF WHEELABRATOR		0 190509 irgr 1 190604 irgr		Capping Size 7 keel Tritanium PUD44	
Size: A3		Rev EC	Date	Sign.	Drawing No.
Scale: 1:1		Created:	190618	svbo	Revision
Weight: 0.017 kg	Checked:	Approved:	190618	svbo	11424629
Material: PUR - D44	Wear/Spare part: Wear	Owned by: SBS	Origin: 11424373	Replacement for:	Replaced by:
Dim:					sheet 1 of 1
					Minor rev. 0